



No.	DESCRIPTION	QTY in Kit
A	Thread-On Top Adapter	1
B	Thread-On Adapter Base	1
C	Adapter to Adapter Base Screw	2
D	Adapter Base to Shifter Unit Screw	2
E	Typical Thread-on Shift Knob Type	1

Remove Original Gearshift Knob:

1. Remove the cover, remove 2 long screws, and remove original gearshift knob. Keep the long OE knob screws.
2. Be careful not to lose any components from the inside of the OE gearshift and splitter valve.

Assembly of 1/2"-13 Gearshift Adapter:

1. Remove the new top adaptor (A) from the adaptor base (B).
2. Screw the adaptor base (B) onto the OE gearshift using the long OE knob screws.
3. Slide the top adaptor (A) onto the adaptor base (B). Tighten the top to the bottom adaptor base with the 2 screws (C).
4. Apply a few drops of threadlocker to the 1/2"-13 thread, and install the thread-on shift knob (E). Be sure to orientate the knob in the desired position.
5. Avoid rotation of the new gearshift knob for 24 hours so threadlock will fully cure.

Future Disassembly Tip:

For instances where the shift knob (E) cannot be unscrewed by hand due to threadlocker material .

1. apply localized hot air with heat gun to 1/2-13 thread area
2. use cloth or tape to protect finish.
3. rotate with pliers if necessary.

Product Name: Thread-On Type Shift Knob With Mounting Adaptor For Eaton Fuller Style 13/15/18 Shifter

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