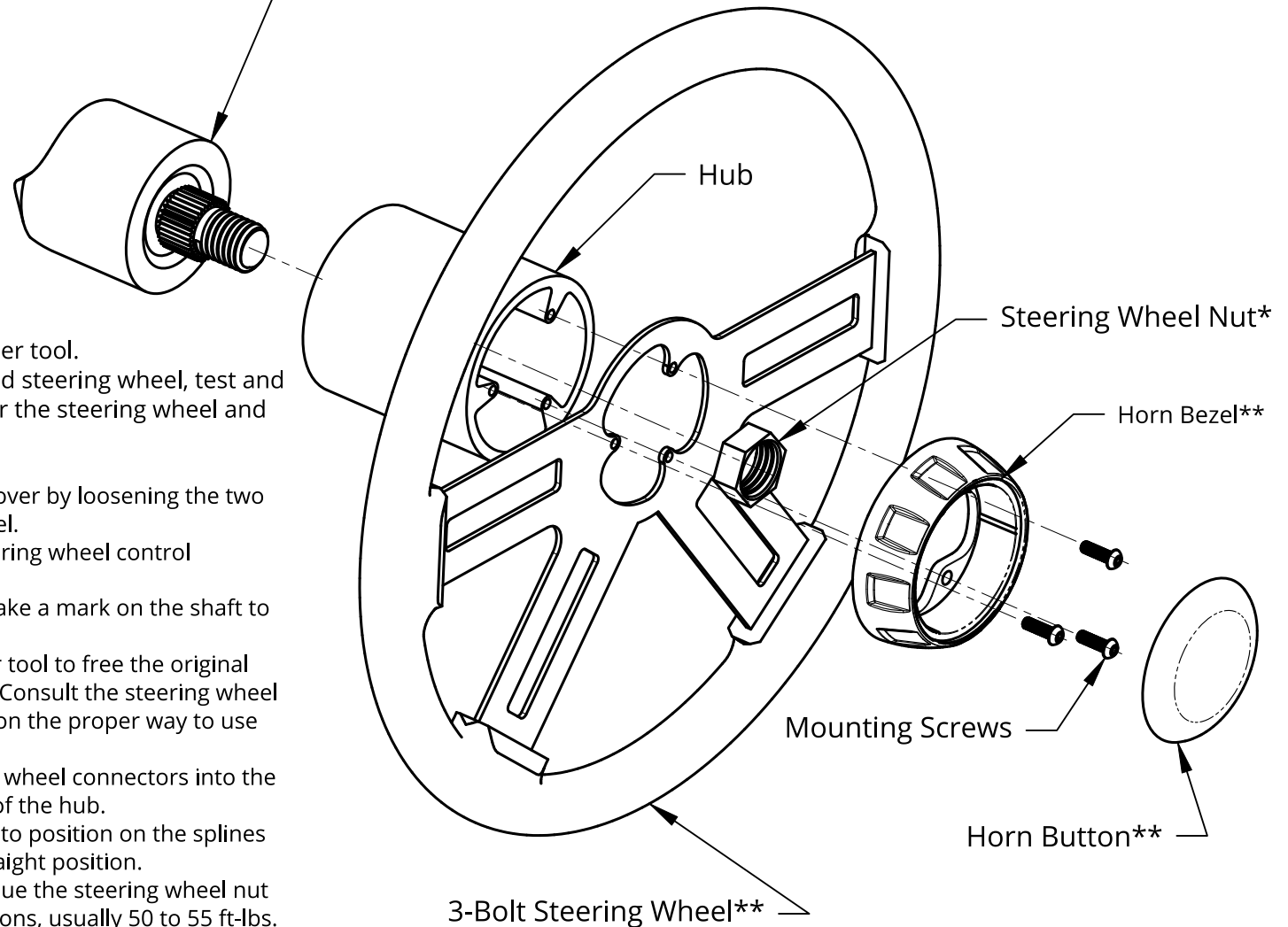




United Pacific

Steering Column*
(horn contact plate & steering
wheel control wires not shown)



Installation Instructions:

Required tool: Steering wheel puller tool.

Preparations: Before removing old steering wheel, test and make sure the horn is working. Center the steering wheel and disconnect the battery.

1. Remove the original horn/airbag cover by loosening the two screws on the back of the steering wheel.
2. Disconnect the airbag and the steering wheel control connectors.
3. Remove the steering wheel nut. Make a mark on the shaft to indicate TOP straight ahead position.
4. Use common steering wheel puller tool to free the original steering wheel from the steering shaft. Consult the steering wheel puller tool manufacturer's instructions on the proper way to use the tool.
5. Run the unused airbag and steering wheel connectors into the hub (A) via the opening on the bottom of the hub.
6. Place the hub on the shaft, careful to position on the splines so the wheel and hub is in centered straight position.
7. Install the steering wheel nut. Torque the steering wheel nut to the vehicle manufacturer's specifications, usually 50 to 55 ft-lbs.
8. Install the steering wheel and horn bezel with the installed mounting screws. Torque each to 8 ft-lbs.
9. Connect the horn wires from the hub to the horn button.
10. Install the horn button by pushing down.
11. Reconnect the battery and test the horn function.

* - Not Included

** - Available Separately

Item No. 88293
Product Name: Steering Wheel Hub
For Volvo VN/VNL (1996-2017)
& VT (2006-2010)

Rev No. 12042021